

SA 30210
E.O. 30195
LA 36237 PWY. S
MI 3A } E.O. 36237A
SA 110
28 54MC }
EO 48432
CAU-1
28 54MC
28 54A
EO 8000

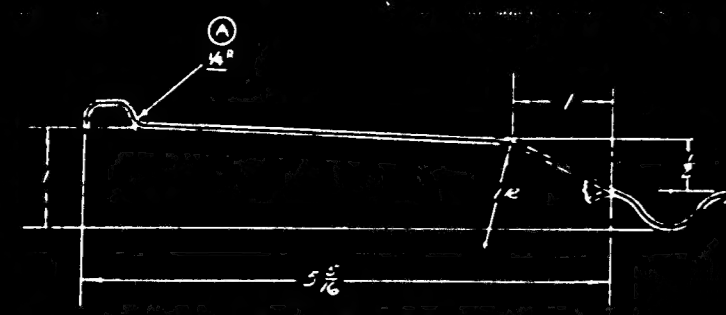
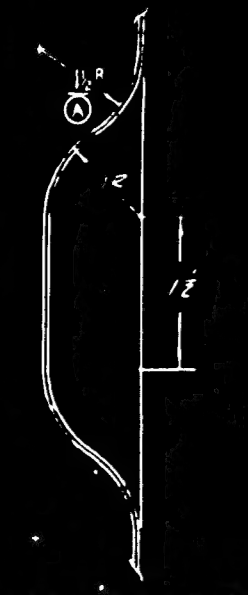


Diagram illustrating the fastener placement and dimensions for a corrugated metal roof assembly:

- 18**: Dimension indicating the spacing between fasteners.
- 1/8" MIN. FLAT SPOT AT EACH FASTENER**: Requirement for a flat spot at the fastener location.
- DEFL. 7/16" 6 PLACES**: Dimension indicating the deflection (7/16 inch) at 6 places.
- CORRUGATIONS AT 1/2" PITCH APPROX.**: Note indicating the corrugations are at approximately 1/2 inch pitch.
- 270055 STANLEY FASTENER**: Identification of the fastener type.

(E) NOTE:
ANCHOR NUTS & STANLEY FASTENERS ARE TO BE
FINISHED AS PER SPEC. ZF-28-000 *OE-28.
SPEC. ZF-28-000 *OE-28: ANCHOR NUTS(STEEL)
& STANLEY FASTENERS APPLY 1 BRUSH COAT OF
ZINC CHROMATE PRIMER TO THE CONTACTING
SURFACES OF THE NUT OR FASTENER. APPLY 2
COATS OF PRIMER TO THE SURROUNDING
SURFACE. ASSEMBLE WITH ZINC CHROMATE
PASTE IN THE JOINT SUCH THAT EXCESS
MATERIAL IS SQUEEZED OUT AT ALL BOUNDARIES.
REMOVE THE EXCESS MATERIAL IN SUCH A
MANNER AS TO FORM A FILLET.

FINISH CODE	
Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

[illegible]

SECTION E-E
12'-1'-0"

H 179

ENG. FILE

AC	COUGH (P) 500	HEAT TREAT	NUMBER	10	GROUP	4	970	500
NAVY 5000 300	8-5-AP	HEAT TREAT	GROUP	4	970	500	500	500
NAME	FLOOKE - WALK - WALKWAY	STN	40-50	COMP NAME	J	2885597		